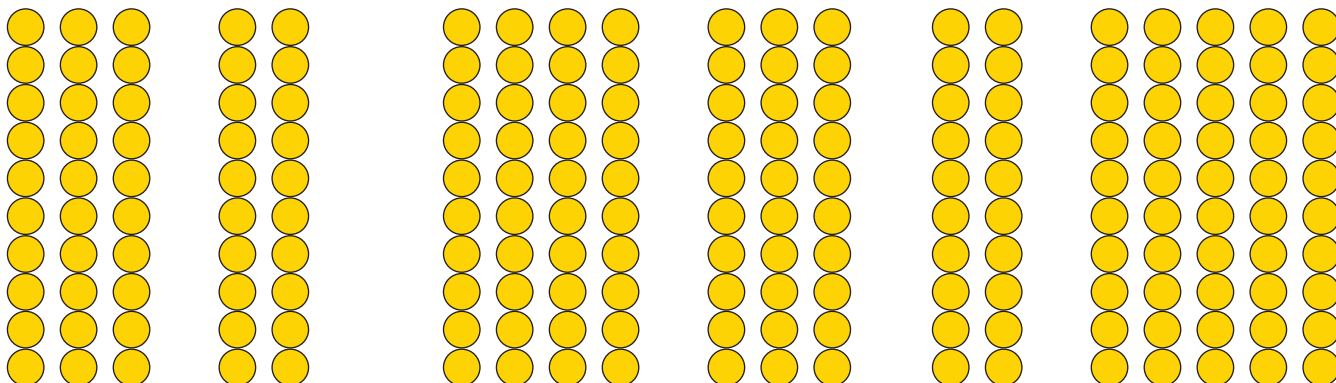


Le calcul de dizaines

1. Additions :



30	+	20	=	
----	---	----	---	--

40	+	30	=	
----	---	----	---	--

20	+	50	=	
----	---	----	---	--

Calcule sans l'aide des boules.

40	+	10	=	
----	---	----	---	--

20	+		=	70
----	---	--	---	----

	+	20	=	50
--	---	----	---	----

	+		=	90
--	---	--	---	----

20	+	60	=	
----	---	----	---	--

10	+		=	40
----	---	--	---	----

	+	10	=	30
--	---	----	---	----

	+		=	80
--	---	--	---	----

30	+	30	=	
----	---	----	---	--

50	+		=	90
----	---	--	---	----

	+	40	=	80
--	---	----	---	----

	+		=	70
--	---	--	---	----

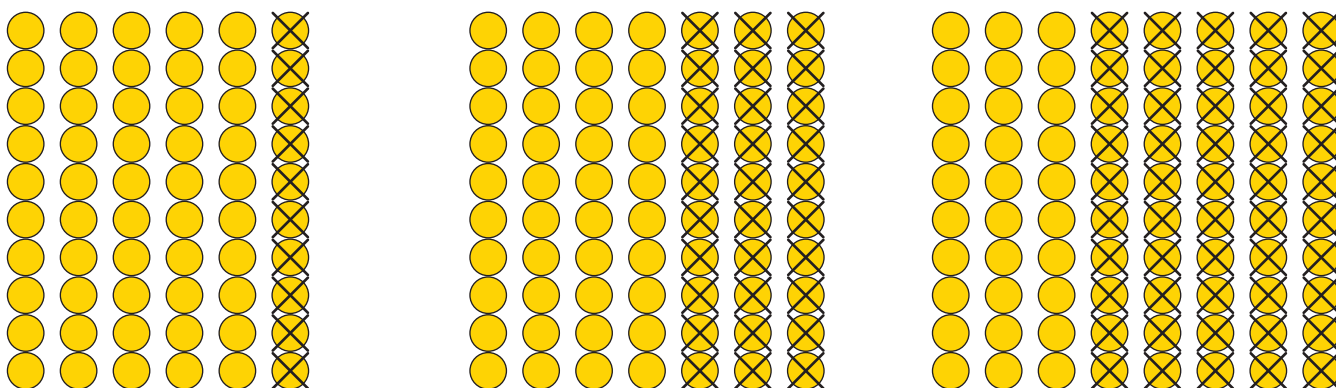
10	+	70	=	
----	---	----	---	--

30	+		=	80
----	---	--	---	----

	+	30	=	60
--	---	----	---	----

	+		=	60
--	---	--	---	----

2. Soustractions :



60	-	10	=	
----	---	----	---	--

70	-	30	=	
----	---	----	---	--

80	-	50	=	
----	---	----	---	--

Calcule sans l'aide des boules.

70	-	20	=	
----	---	----	---	--

60	-		=	20
----	---	--	---	----

	-	20	=	50
--	---	----	---	----

	-		=	10
--	---	--	---	----

60	-	30	=	
----	---	----	---	--

50	-		=	40
----	---	--	---	----

	-	10	=	30
--	---	----	---	----

	-		=	20
--	---	--	---	----

80	-	70	=	
----	---	----	---	--

90	-		=	10
----	---	--	---	----

	-	30	=	40
--	---	----	---	----

	-		=	30
--	---	--	---	----

90	-	40	=	
----	---	----	---	--

70	-		=	70
----	---	--	---	----

	-	40	=	20
--	---	----	---	----

	-		=	40
--	---	--	---	----