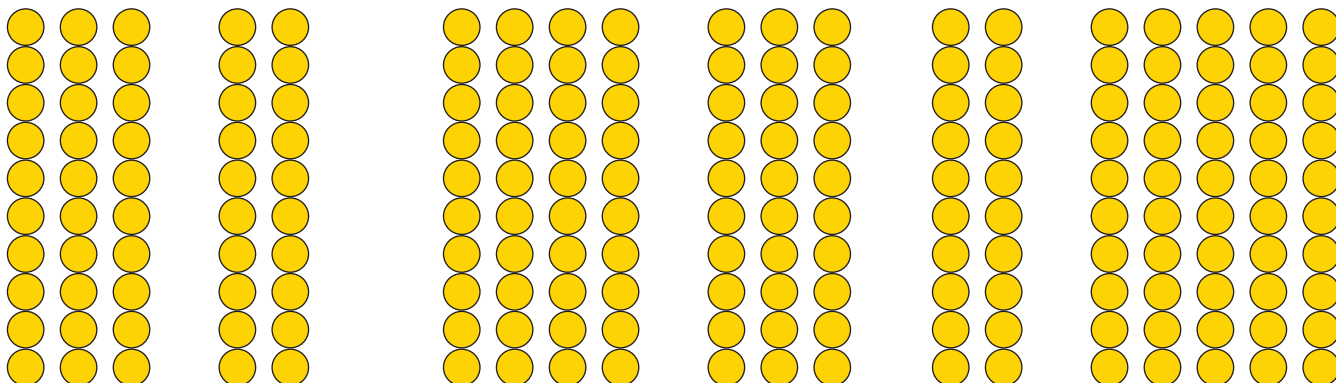


Le calcul de dizaines1. Additions :

30	+	20	=	50
----	---	----	---	----

40	+	30	=	70
----	---	----	---	----

20	+	50	=	70
----	---	----	---	----

Calcule sans l'aide des boules.

40	+	10	=	50
----	---	----	---	----

20	+	50	=	70
----	---	----	---	----

30	+	20	=	50
----	---	----	---	----

40	+	50	=	90
----	---	----	---	----

20	+	60	=	80
----	---	----	---	----

10	+	30	=	40
----	---	----	---	----

20	+	10	=	30
----	---	----	---	----

20	+	60	=	80
----	---	----	---	----

30	+	30	=	60
----	---	----	---	----

50	+	40	=	90
----	---	----	---	----

40	+	40	=	80
----	---	----	---	----

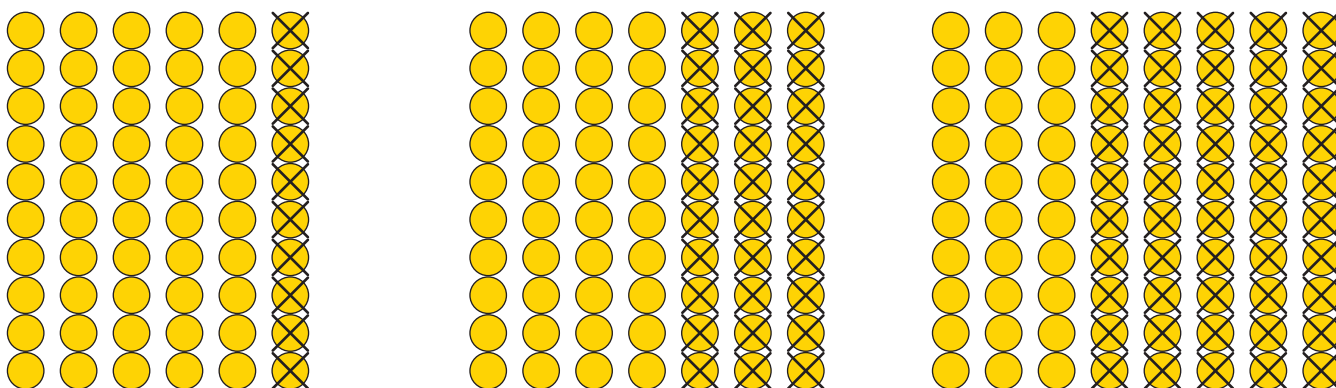
60	+	10	=	70
----	---	----	---	----

10	+	70	=	80
----	---	----	---	----

30	+	50	=	80
----	---	----	---	----

30	+	30	=	60
----	---	----	---	----

10	+	50	=	60
----	---	----	---	----

2. Soustractions :

60	-	10	=	50
----	---	----	---	----

70	-	30	=	40
----	---	----	---	----

80	-	50	=	30
----	---	----	---	----

Calcule sans l'aide des boules.

70	-	20	=	50
----	---	----	---	----

60	-	40	=	20
----	---	----	---	----

70	-	20	=	50
----	---	----	---	----

50	-	40	=	10
----	---	----	---	----

60	-	30	=	30
----	---	----	---	----

50	-	10	=	40
----	---	----	---	----

40	-	10	=	30
----	---	----	---	----

80	-	60	=	20
----	---	----	---	----

80	-	70	=	10
----	---	----	---	----

90	-	80	=	10
----	---	----	---	----

70	-	30	=	40
----	---	----	---	----

40	-	10	=	30
----	---	----	---	----

90	-	40	=	50
----	---	----	---	----

70	-	0	=	70
----	---	---	---	----

60	-	40	=	20
----	---	----	---	----

90	-	50	=	40
----	---	----	---	----